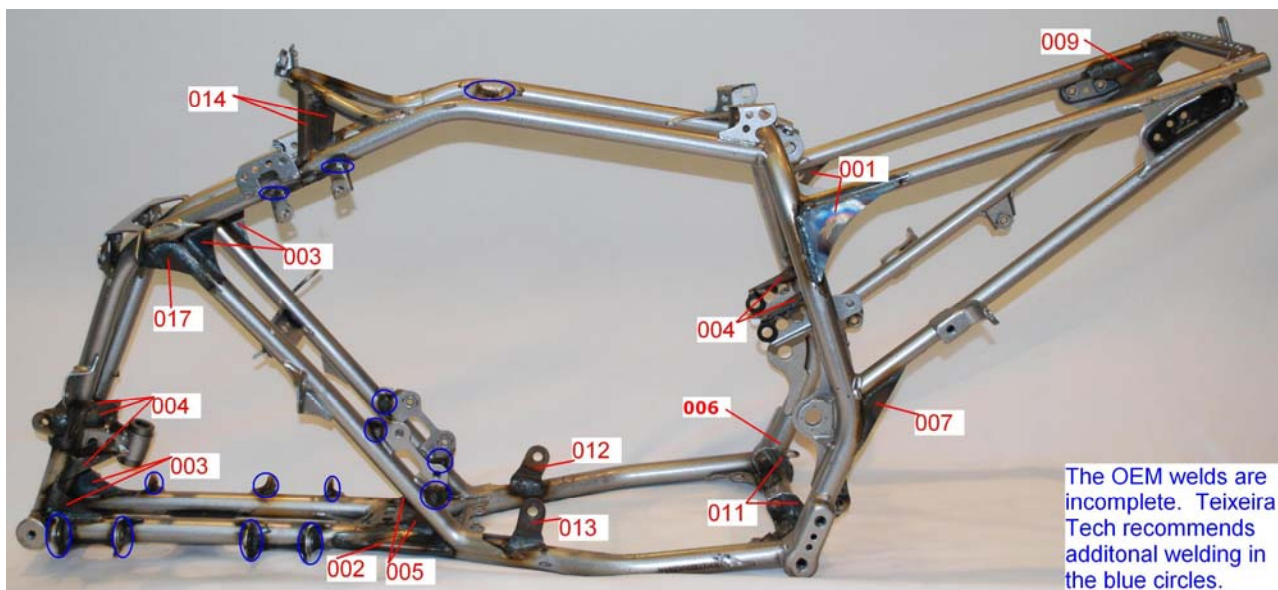
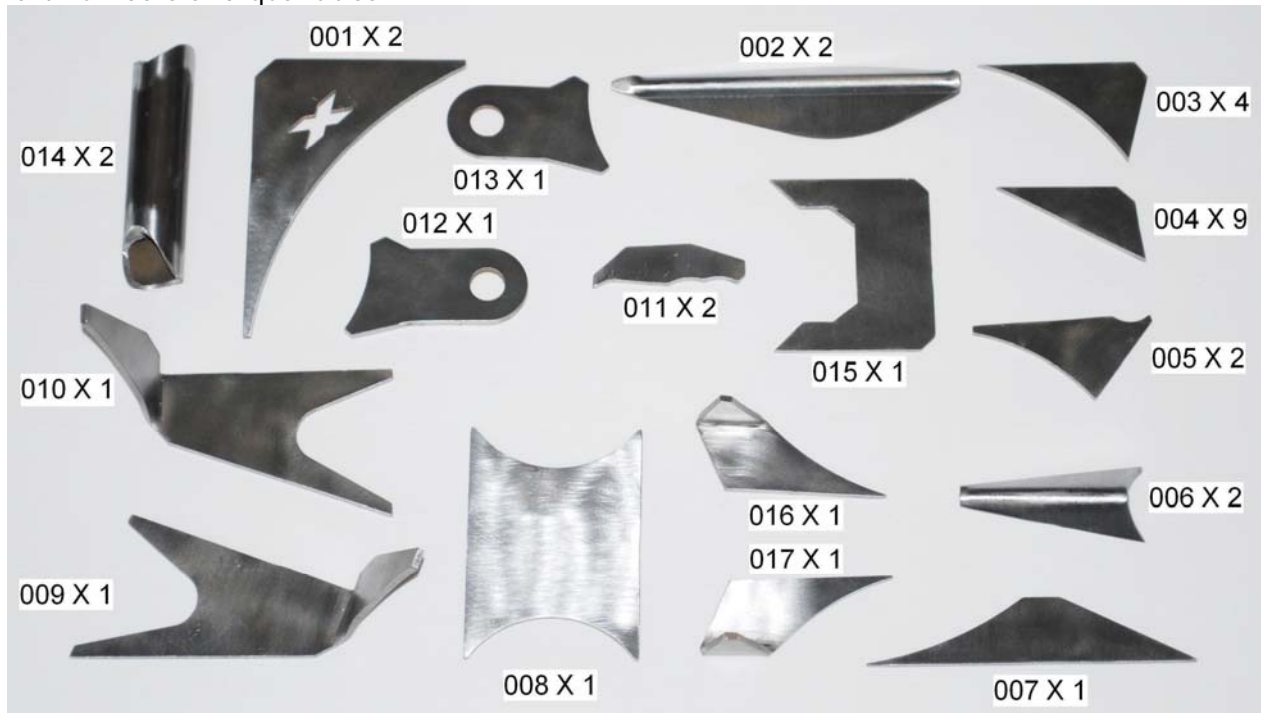


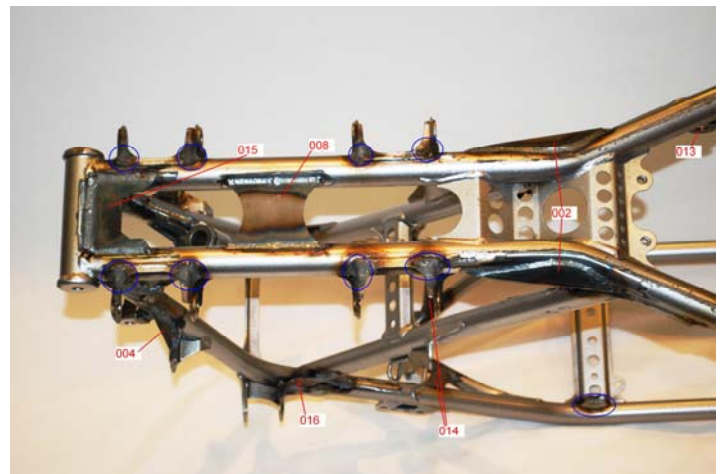
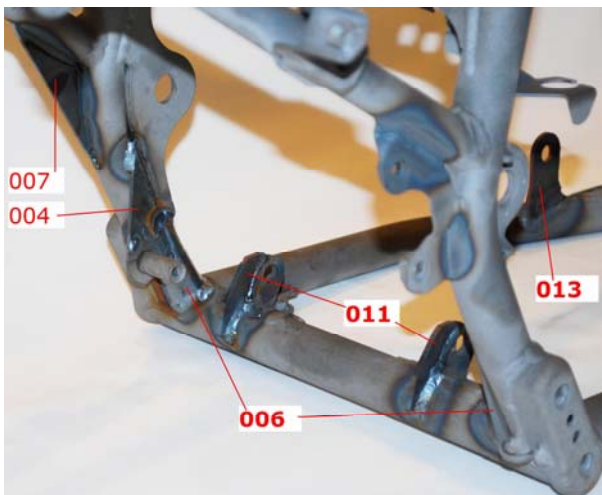
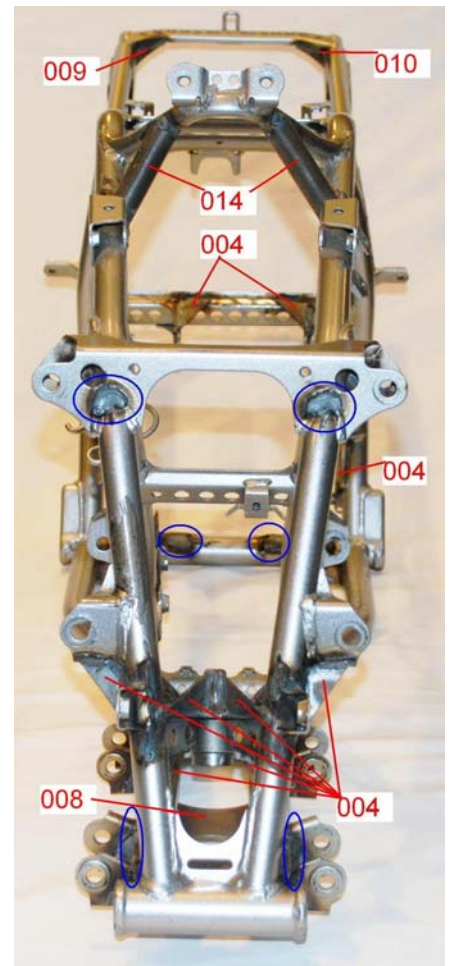
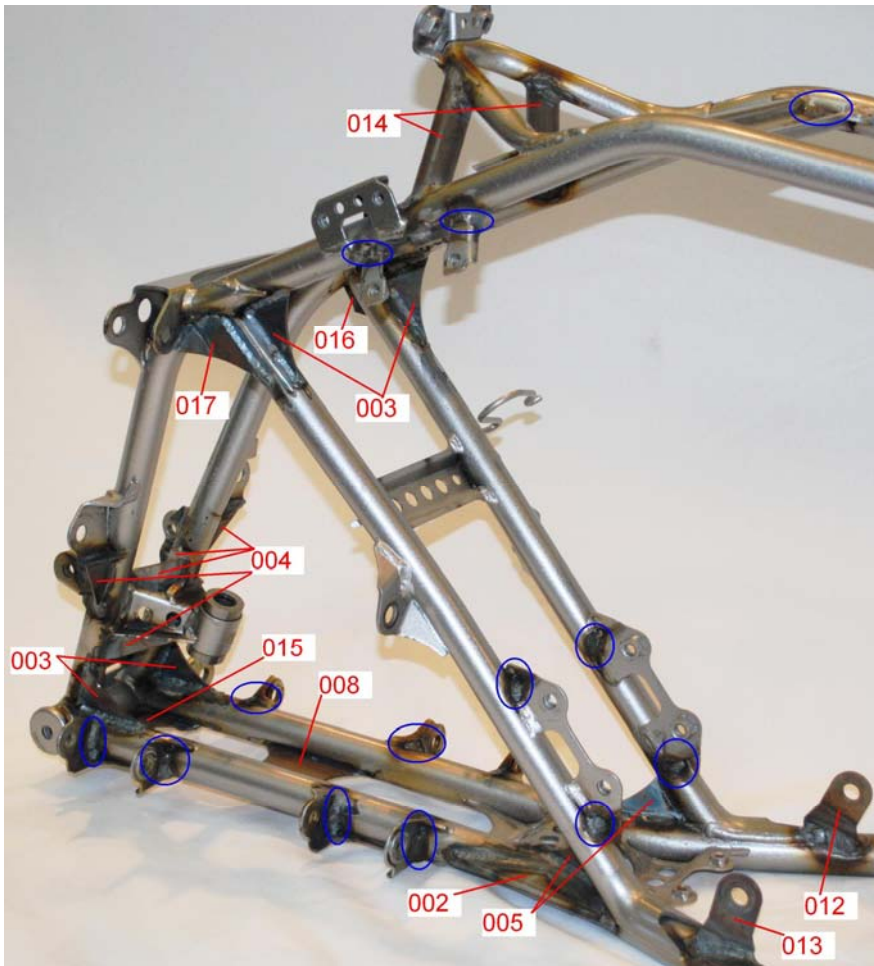


Thank you for purchasing the **Teixeira Tech Gusset kit** for your OEM Yamaha Raptor 250 frame. Below are pictures with locations of the pieces in your kit. Teixeira Tech recommends that the installation of the kit be done by a professional welder for the best results.

Part numbers and quantities:



The OEM welds are incomplete. Teixeira Tech recommends additional welding in the blue circles.



Teixeira Tech recommends additional welding to the frame for strength. These locations are circled in blue.