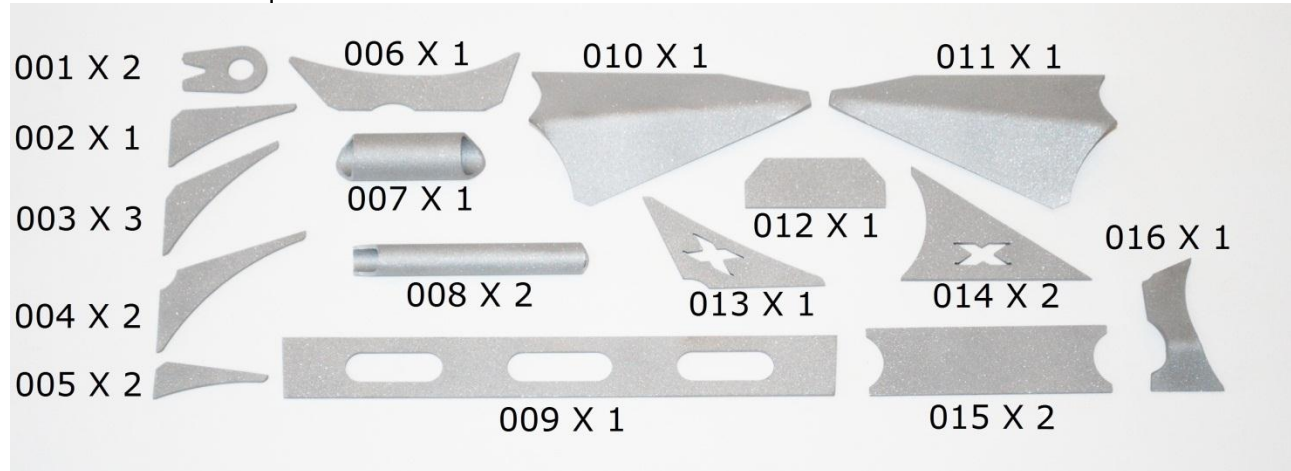


TEIXEIRA TECH .com

Thank you for purchasing our Yamaha YFZ 450 Chassis MX Gusset Kit for your OEM Frame. Below are pictures with locations of the pieces in your kit. Teixeira Tech recommends that the installation of the kit be done by a professional welder for the best results.

Part numbers and quantities:



Part #	Special Instructions
001	Position on outside of motor mounts
007	Position in a location that will not interfere with your skid plate mounting hardware or when screwing the nut onto the bottom side of the steering stem
008	Position in a location that will not interfere with the steering stem or gas tank
012	Position between to nuts on back side of steering stem mount
015	Tack in place on one side and start welding in place. As the gusset warms up, bend around the support and weld in place completely.
O	Recommended additional welding is circled in BLUE .

